

**Saudi Standards, Metrology and Quality Organization
SASO**

**Technical Regulation for Food Safety of Tools and
Appliances Used in the Kitchen**

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Note:

**Only the Arabic version of this Regulation is authentic in law and is applicable where
there are differences with this translation**

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Preamble

In line with the accession of the Kingdom of Saudi Arabia (KSA) to the World Trade Organization (WTO), as per the Decree No. 244 of the Council of Ministers, dated 21/09/1426 A.H., concerning the approval of documentation on the Kingdom's accession to the WTO, and the requirements by which the KSA shall adapt its relevant systems with the principles of WTO agreements, particularly, the Technical Barriers to Trade (TBT), which stipulates that no unnecessary technical requirements shall impede the flow of commodities among the member states, and that technical requirements and methods of conformity assessment shall not discriminate between products on the basis of origin, through the issuance of Technical Regulations that include the essential requirements and standardized business procedures.

In accordance with Article 3 (Clause-1), Statute of Saudi Standards, Metrology and Quality Organization, issued in accordance with the Council of Ministers Decree No. 216, dated 17/06/1431 A.H. (31/05/2010 A.D.), stipulating that: **“SASO shall issue Saudi standards, quality systems and guidelines and conformity assessment, compatible with international standards and guidelines, that meet the requirements of the World Trade Organization (WTO) Agreement, in addition to their compliance with Islamic Sharia and serving the interests of Saudi Arabia”**;

In accordance with Article 4 (Clause-2), Statute of Saudi Standards, Metrology and Quality Organization, issued in accordance with the Council of Ministers Decree No. 216, dated 17/06/1431 A.H. (31/05/2010 A.D.), stipulating that: **“SASO shall issue regulations for conformity assessment procedures of commodities, products, and services according to approved standards”**;

In accordance with Article 6 (Clause-1), Statute of Saudi Standards, Metrology and Quality Organization, issued in accordance with the Council of Ministers Decree No. 216, dated 17/06/1431 A.H. (31/05/2010 A.D.), stipulating that: **“Subject to Article 4 of this Statute, SASO shall be the authority in charge of matters related to standards, conformity assessment procedures, granting the quality mark, metrology and calibration. All public and private sectors shall be adhered to the Saudi standards in all purchases”**.

Whereas the standards of the products included in a regulation shall be a basis for the conformity of such products with the essential safety requirements included in the specified regulation.

Therefore, SASO has developed this Technical Regulation.

Note: This preamble and all the annexes of this regulation shall form an integral part thereof.

Article (1): Terms and Definitions

1/1 When applying the articles of this regulation, terms and expressions hereunder – shall have the meanings indicated in front thereof, unless the context otherwise requires:

KSA: Kingdom of Saudi Arabia.

The Board: SASO's Board of Directors.

SASO: Saudi Standards, Metrology and Quality Organization

Regulatory Authorities: Government body/bodies with regulatory tasks according to their specializations, which are responsible for the implementation and enforcement of technical regulations in either customs ports, markets, or manufactories.

Market Surveillance Authorities: Authorities/governmental bodies responsible for carrying out market surveillance operations.

Technical Regulation: A document approved by SASO's Board of Directors that specifies the characteristics of products, their related processes, and their methods of production, including the valid applicable administrative provisions that must be adhered to. It may include, in particular, the terminology and definitions, packaging, marking or labeling requirements for products, services, processes or production methods.

Standard: A document approved by the Board that provides, for regular and recurring use, non-mandatory rules, instructions, and specifications of products or processes and production methods. It may include or pay attention to terms, definitions, packaging, and requirements of markings or labelling products, services, processes or production methods.

Essential requirements: The special requirements of the products; that may affect the safety, health and the environment; that must be adhered to.

Hazard(s): A potential source of harm.

Risk (s): A potential risk causing damage; associated with the severity of damage.

Supplier:

- A product manufacturer, in case that he is resident in the Kingdom, or the person identified as the manufacturer of the product, through linking the product to his name, or to a relevant commercial description, or any person who provides a product replacement.
- An agent, if the manufacturer is outside KSA or an importer in the absence of an agent of the manufacturer.
- Any person in the supply chain, whose activities may affect the product characteristics.

Market Surveillance: Activities and measures carried out by the market surveillance authorities to verify that products meet the requirements stipulated in the relevant technical regulations, and to ensure that they do not pose a risk to health, safety, the environment, or any other aspect related to the protection of the public interest.

Conformity Assessment Procedures: A document approved by the Board of Directors, which describes the procedures used directly, or indirectly for the conformity assessment.

Notified (Approved) Bodies: Conformity Assessment Bodies approved by SASO in accordance with the regulation of approving Conformity Assessment Bodies.

Certificate of Conformity: A certificate issued by SASO or an approved body, which ensures the conformity of a product, or any batch thereof, with the requirements of the relevant standards and Technical Regulation.

Supplier Declaration of Conformity: A declaration by the supplier by which it declares that a product is in conformity with the applicable legislations, without the mandatory intervention of a third party neither in the design stage, nor in the production stage of the manufacturing process. A declaration may depend on testing the product in accordance with the relevant legislation.

Saudi Quality Mark: A mark granted by SASO, which declares that the supplier has established an effective management system, which ensures that

the products they supply are produced in accordance with the applicable regulations, granting procedures, and the relevant Saudi standards.

Placing on Market: Launching a product for the first time a product in the Saudi market for which the manufacturer/supplier is responsible.

Making available on the market: Any supply of the product for distribution, consumption or use in the Kingdom, in the course of a commercial activity, whether in return for payment or free of charge.

Withdrawal: Any procedure that aims at preventing or restricting the use of a product in the market or in a supply chain.

Recall: Any procedure that aims to recall products made available for the end-user.

Food Contact Materials: the materials designed to be suitable for being brought into contact with food under normal use. These materials are made from different substances, such as plastic, rubber, wood, glass, ceramic, metals or any other substances.

Traceability: the ability to trace and follow up a material or tool during all stages of manufacture, preparation and distribution.

Good Manufacturing Practice: those aspects of quality assurance that ensure producing materials and goods appropriately, and control them to ensure their compliance with the requirements applied thereto, including the appropriate quality standards according to the purpose of using these products, by applying the food safety system or quality management system as per the related international standards.

1/2 The terms and expressions specified herein shall have the meanings specified in the applicable laws, regulations and decrees of SASO.

Article (2): Scope

This regulation shall apply to the tools and equipment that are already in contact with food or can reasonably be brought into contact with food under normal or foreseeable use and which are used for preparing, serving and storing food in the kitchen as shown in Annex (2) of this regulation.

Article (3): Objectives

This regulation aims to specify the essential requirements for the food contact tools and equipment in the kitchen to ensure non-transfer of their constituents to the food, and determine the conformity assessment procedures which shall be complied with by suppliers for ensuring the conformity of these products in order to protect the consumer's health and safety and participate in environment protection.

Article (4): Obligations of Supplier

The supplier shall adhere to the following:

4/1 Essential Requirements

4/1/1 The technical requirements for the food contact tools and equipment

- A) Tools and equipment shall be manufactured in accordance with good manufacturing practice, so that they don't transfer their -under normal or foreseeable conditions of use - any of their constituents to food in quantities that may endanger human health, by causing an unacceptable change or deterioration in food ingredients and properties.
- B) Food contact tools and equipment shall meet the technical requirements specified in the relevant standards as set out in Annex (2) of this Technical Regulation.
- C) Materials used in the manufacture of food contact tools and equipment shall not cause any changes in the composition of the food, by causing damage to food or transferring any harmful substances that may affect the health and safety of the consumer.
- D) A clear description indicating all materials and compositions whether used or involved in manufacturing shall be provided, and their conformity to the related standards shall be ensured.
- E) Materials used in the manufacture of food contact tools and equipment shall be of technical quality and a suitable purity to be appropriate for use as food contact tools and equipment.
- F) The raw materials used shall be of known origin and composition, in order to avoid the use of harmful substances in accordance with the requirements of the related standards for each product.

- G) The manufacturer of the raw material shall be known and its data shall be available to the regulatory authorities upon request.
- H) When using food contact tools and equipment, their components shall not be transferred to the food in quantities exceeding the specified migration limits stipulated in the relevant standards.

4/1/2 Requirements of paint used in the food contact tools and equipment

- A) The paint and ink used for decoration or printing shall be of the permitted food material and conform to the standards thereon.
- B) The print area shall be placed as far as possible from the side and surface contacting the food.
- C) Paints used in food contact tools and equipment under normal or foreseeable conditions of use shall meet the following terms:
 - 1) Not to transfer their constituents to the food in quantities that may endanger human health, cause unacceptable changes in (composition / components) of foodstuffs or deterioration in the sensory properties (taste, colour, smell ..) of these products.
 - 2) To be made in accordance with good manufacturing practice with regard to paints that come into contact with foodstuffs.
- D) A risk assessment of the list of substances used in the manufacture of paints intended to be brought in contact with foodstuffs shall be provided, taking into account the toxicological activity of the materials used.

4/2 **Procedures for the materials of manufacture of tools and equipment of food preparation used in the kitchen when producing a mixture is needed**

The materials listed in Annex (1), where producing a mixture of those materials or recycled materials and tools and materials used in the manufacture of tools and equipment is required, shall meet the requirements of the relevant Saudi Standards or international, regional or national standards (where no Saudi standard is available, taking into account the national differences of the Kingdom) provided that this shall include the following requirements:

- A) The list(s) of the elements allowed as being the basis for the manufacture, coating and decorating of tools and equipment in contact with food.
- B) Standards of purity of the materials mentioned in paragraph (a) above.

- C) Special conditions for the use of the materials stated in the lists mentioned in paragraph (a) and / or the materials to be used therein.
- D) Limits for the transfer of certain constituents or groups of constituents to food, taking into account the possibility of exposure of these constituents to other sources.
- E) Provisions intended to protect human health from hazards arising from oral contact of materials, tools and equipment.
- F) Any other requirements related to ensuring that these general requirements are met.
- G) Essential requirements to ensure that the requirements of paragraphs (a) to (f) are met.
- H) Requirements for sampling and methods of analysis to verify that the requirements of paragraphs (a) to (f) are met.
- I) Specific provisions to ensure traceability of food contact materials, tools and equipment, including provisions relating to the period of record-keeping and reporting of the manufacturing, storage and distribution process.

4/3 Metrological Requirements

Units of International System (SI Units), multiples or parts thereof shall be used during design, manufacture or trading.

4/4 Packaging Requirements

- A) Ensuring that the packaging of food contact materials, tools and equipment is in accordance with the packing requirements stated in the relevant standard.
- B) Ensuring that lead or other heavy metals do not exceed the ratios allowed in the relevant standards for packaging materials of food contact materials included in this Regulation.
- C) If plastic containers are used, it shall be checked that they bear the recycling symbol.
- D) Ensuring that the packaging of food contact tools and equipment bear the biodegradable plastic logo according to the relevant technical regulation.

Article (5): Labelling

Labels on food contact materials, tools and equipment, prepared to be placed or displayed in the markets, shall be as follows:

- 5/1 Labels of the product packaging shall be in accordance with the technical requirements set out herein and with the relevant standards, set forth in Annex (2) of this Technical Regulation
- 5/2 Labels shall include the symbol shown in Annex (3) to indicate the safety of the food contact products or any other emblem approved by SASO for this purpose.
- 5/3 Labels shall include warnings and instructions for use, and shall be written in a clear font in a manner that is difficult to be removed.
- 5/4 Labels shall be written in Arabic or in both Arabic and English.
- 5/5 Adequate labels shall be affixed to ensure traceability of products (QR code).
- 5/6 All information used in the marking shall be correct and proven scientifically and by laboratories.
- 5/7 Images and phrases used on the product packaging shall not violate the public law, morals, and the Islamic values prevailing in KSA.

Article (6): Conformity Assessment Procedures

- 6/1 The supplier – responsible for the product placement in the market – shall obtain a Certificate of Conformity issued by a Notified body by SASO, in accordance with the conformity assessment model (Type 3) as per Standard ISO/IEC 17067, as shown in Appendix (4) of this Technical Regulation
- 6/2 The Notified Body shall implement the conformity assessment procedures according to the specified model, in order to ensure fulfillment of the requirements of the Technical Regulation and relevant Saudi standards set out in Annex (2) of this Regulation.
- 6/3 The product shall be accompanied by a technical file, which includes the following:
 - Supplier (manufacturer/importer) Declaration of Conformity in accordance with the form in Appendix (5)
 - Risk assessment document.
- 6/4 The supplier shall cooperate with the Regulatory Authorities and Market Surveillance Authorities by providing the technical file, Certificates of

Conformity, and any other documents proving the conformity of the product with the requirements of this Technical Regulation, when required.

- 6/5 Food contact materials, tools and equipment subject to this regulation that bear the Saudi Quality Mark, or its equivalent, shall be deemed to be complying with the requirements set forth in this Technical Regulation.

Article (7): Responsibilities of Regulatory Bodies (Customs Ports - Manufactories)

Regulatory Authorities, as a part of their competence, shall carry out the following:

- 7/1 Regulatory Authorities shall verify that the products – food contact tools and equipment - fulfill the requirements of the specified conformity assessment procedures, and the technical documents accompanied with the consignment.
- 7/2 Regulatory Authorities have the right to randomly take samples of the products and refer such samples to the competent laboratories to ascertain the extent of the conformity of such samples with the requirements set out in this Technical Regulation.
- 7/3 Regulatory Authorities will charge the suppliers (Manufacturers and importers) with the costs of tests and associated fees.
- 7/4 In case of non-conformity, Regulatory Authorities shall withdraw the concerned products from warehouses, and take the necessary legal actions.

Article (8): Responsibilities of Market Surveillance Authorities

Market Surveillance Authorities, as part of their competence, shall carry out the following:

- 8/1 Enforce the market surveillance procedures to the products in markets and the products stored in warehouses, in order to check the product safety and the extent of fulfilling the requirements stipulated in this Technical Regulation and relevant standards.
- 8/2 Sample the product, from either the market or warehouses of suppliers (manufacturers and importers), in order to conduct the necessary tests and to check the conformity of such product with the requirements set out in this Technical Regulation.
- 8/3 In case of non-conformity of – displayed or stored – products with the requirements of this Technical Regulation, Market Surveillance Authorities shall take all administrative actions including withdrawal and recall of such products. Procedures and penalties – stipulated in Article (9) – shall be applied after taking the necessary actions.

Article (9): Violations and Penalties

- 9/1 It is prohibited to manufacture, import, launch, or even advertise the products non-conforming with the requirements of the articles stipulated in this Technical Regulation.
- 9/2 Failure to meet the requirements of this Regulation shall be a sufficient reason for Market Surveillance Authorities and Regulatory Authorities to consider the product as non-conforming, which may pose a risk to the health and safety of consumers and to the environment, including, but not limited to:
- A) Non-fixing or improper fixing of conformity labels, Saudi Quality Mark, or its equivalent.
 - B) Failure to issue or incorrect issuance of the Certificate of Conformity or the Supplier Declaration of Conformity.
 - C) Lack, unavailability, or incompleteness of the technical documentation upon request.
 - D) Lack, unavailability, or incompleteness of product data/labels, safety guidelines, or usage instructions.
- 9/3 In case of a violation of the provisions hereof, Market Surveillance Authorities shall take all necessary actions to eliminate such violations, and their effects from the market. To this end, Market Surveillance Authorities may:
- A) Order the violating party – that is responsible for placing and offering of the product – to withdraw the product from the warehouses or markets in order to remedy such violations, if possible. The product may be exported or destroyed (according to the nature of the product) within the period specified by the Market Surveillance Authorities.
 - B) Withdraw, restrain or destroy the products, or take any other necessary action to recall such products from the markets. In addition, Market Surveillance Authorities may announce the withdrawal of the product from the markets, and the violating party shall bear all associated expenses.
- 9/4 In case of non-conformity of the food contact or tools and equipment, SASO shall take the necessary actions concerning products non-conforming with the requirements of this Regulation, including the cancellation of the relevant Certificate of Conformity, while taking the necessary measures with the Notified Body, which issued the certificate.
- 9/5 Without prejudice to any other law, a party that violates any of the provisions hereof shall be subject to the penalties stipulated in applicable Anti-Commercial Fraud Law or any other superseding law.

Article (10): General Provisions

- 10/1 Supplier shall bear full legal responsibility for the implementation of the requirements of this Technical Regulation, and shall be subject to the penalties stipulated in the Anti-Commercial Fraud laws and/or any other related laws, in case any violation of the articles thereof is proven.
- 10/2 This Technical Regulation shall not impede the supplier to comply with all other systems/regulations applicable in the Kingdom of Saudi Arabia; pertaining to trading, transporting, or storing the product, in addition to the rules/regulations related to the environment, security, and safety.
- 10/3 Suppliers of the products subject to the provisions of this Technical Regulation shall provide the inspectors of the Regulatory and Market Surveillance Authorities with all necessary information, when required, to carry out their assigned tasks.
- 10/4 Where new originated cases that cannot be treated under the provisions of this Technical Regulation, or where a dispute arises as a result of the application of those provisions, such matter shall be referred to the competent committee in SASO, in order to issue a proper resolution regarding the case or dispute, while taking the public interest into consideration.
- 10/5 The supplier may submit a new request after elimination of the reasons of rejection for the conformity assessment procedures request, and after the necessary corrections have been made. The supplier shall be responsible for any additional expenses determined by SASO.
- 10/6 SASO shall examine the complaints received regarding the products having a Certificate of Conformity or a Quality Mark, if any, and verify the validity of such complaints, and take the necessary legal actions in case of any violations.
- 10/7 SASO have the right to annul the Certificate of Conformity or the Quality Mark license, if any, if the supplier violates the provisions herein, and shall take the legal actions to ensure the preservation of the rights of SASO.
- 10/8 If any modifications were made to the product during the validity period of the Certificate of Conformity or the Quality Mark license, if any, (except for morphological modifications), the certificate, license, or the Supplier Declaration of Conformity for this product shall be annulled, and a new request shall be submitted.

10/9 SASO shall, exclusively, have the right to construe the articles herein. All beneficiaries of the application of this Technical Regulation shall adhere to the interpretations issued by SASO.

Article (11): Transitional Provisions

- 11/1 The supplier shall take corrective actions in accordance with provisions of this Technical Regulation, within a period of no more than six months as of the date of publication.
- 11/2 Products, not complying with the requirements of this Technical Regulation, shall not be traded after one year as of the date of publication in the Official Gazette.
- 11/3 This Technical Regulation, once adopted, shall supersede all the preceding regulations related to the scope of this regulation.

Article (12): Publication

This Technical Regulation shall be published in the Official Gazette.

Annex (1)

List of Materials Used in the Manufacture of Food Contact Tools and Equipment in the Kitchen for Food Preparation

Active Materials and Tools

- 1) Adhesives
- 2) Ceramic
- 3) Cork
- 4) Rubber
- 5) Glass
- 6) Ion-exchange resin
- 7) Metals and Alloys
- 8) Paper and Carton
- 9) Plastic
- 10) Printing inks
- 11) Regenerated Cellulose
- 12) Silicon
- 13) Textiles
- 14) Varnish and Paint
- 15) Candles
- 16) Wood

Annex (2)

A) List of Products for Food Contact Tools and Equipment and Relevant Standards

No.	Standard Title	Standard No.
1	General Requirements for Specifications of Food Contact Materials	SFDA.FD GSO 2231
2	Melamine Plastics Tableware	SASO 671
3	Food Packages – Part 1: General Requirements	SFDA.FD 839
4	Standards of Low-density Polyethylene (LDPE) Flakes Dedicated for Being Used in Food Packaging	SASO-2845
5	Food Packages – Part 2: Plastic Packages – General Requirements	SFDA.FD 1863
6	Tea and Herbs Packets	SFDA.FD GSO 2138
7	Rubber and Plastic Gloves for Food Services – Limits for Extractable Materials	SASO-ISO-14285
8	Glass and Porcelain Paint - Emission of Lead and Cadmium from Painted Food Contact Products – Part 2: Permittivity Limits	SASO-ISO-4531-2
9	Tableware Products – Part 1: Requirements for Cutting Tools Used in Food Preparation	SASO-ISO-8442-1
10	Materials and Tools Used with Foodstuffs – Tableware Products – Part 3: Requirements for Silver-painted Tableware Products	SASO-ISO-8442-3
11	Materials and Tools Used with Foodstuffs – Tableware Products – Part 6: Requirements for Tableware Products Painted with a Light Layer of Silver and Coated with Polymer	SASO-ISO-8442-6
12	Materials and Tools Used with Foodstuffs – Tableware Products – Part 8: Requirements for Tableware Products made of Silver	SASO-ISO-8442-8
13	Tableware Products – Part 2: Requirements for Tableware Products made of Stainless Steel and Silver-painted Tools	SASO ISO 8442-2
14	Materials and Tools Used with Foodstuffs – Cooking Supplies and Tableware Products – Part 4: Requirements for Gilded Tableware Products	SASO GSO ISO 8442-4
15	Materials and Tools Used with Foodstuffs – Cooking Supplies and Tableware Products – Part 5: Setting Sharpness and Testing Blade Stability of Tableware Products	SASO GSO ISO 8442-5
16	Materials and Tools Used with Foodstuffs – Cooking Supplies and Tableware Products – Part 7: Requirements	SASO GSO ISO 8442-7

No.	Standard Title	Standard No.
	for Tableware Products made of Silver and other Precious Metals and their Alloys	
17	Wrapping Paper and Paper Bags	SASO 825:1994
18	Disposable Cups and Packages made of Rigid and Semi-rigid Plastic, Used for Packaging of Drinks, Milk Products and such Purposes	SASO 829:1994
19	Materials and Products in Contact with Foodstuffs – Insulated Containers for Household Use – Part 2: Specifications of Insulated Bags and Cases	SASO GSO EN 12546-2
20	Glass and Porcelain Paint - Emission of Lead and Cadmium from Painted Food Contact Products – Part 1: Testing Method	SASO-ISO-4531-1
21	General Specifications of Contaminants and Toxins in Foodstuffs	SFDA.FD CAC 193
22	Management Systems of Food Safety – Requirements for Bodies Providing Audits and Certificates to the Management Systems of Food Safety	SASO-ISO-TS-22003
23	Electrically Operated Food Preparation Equipment - Methods of Performance Appraisal	SASO-IEC-60619
24	Electrical Household Equipment and Similar Devices - Test Code to Identify Airborne Noise – Part 2-14: Special Requirements for Refrigerators, Chilled Food Storage Cabins and Food Freezers	SASO-IEC-60704-2-14
25	Glass Containers – Manufacturer - Vocabulary	SASO-ISO-7348
26	Kettles and Pressure Cookers – Part 2: Procedures to Meet the Requirements of ISO 16528-1	SASO-ISO-16528-2
27	Packaging – Bags – Description and Measuring Method – Part 2: Empty Bags Made of Flexible Thermoplastic Sheets	SASO-ISO-6591-2
28	Household Gas Cooking Equipment – Part 1-3: Safety – Glass and Ceramic Equipment with Heating Stove	SASO-EN-30-1-3
29	Packaging – Method to Identify Specifications of Bags – Part 1: Paper Bags	SASO-ISO-8351-1
30	Coating Materials for Household Cooking Utensils	SASO-GSO-2014
31	Plastic - Determination of Plasticity Migration	SASO-ISO-177
32	Glass and Porcelain Paint - Emission of Lead and Cadmium from Painted Food Contact Products – Part 2: Permittivity Limits	SASO-ISO-4531-2
33	Ceramic Cookware in Contact with Food – Lead and Cadmium Release – Part 2: Permitted Limits	GSO ISO 8391-2
34	Cookware – Household Cookware to be used over Stove or Oven - Additional General Requirements and Special Requirements for Cookware made of Glass and Ceramic	GSO EN TS 12983-2
35	Glass Food Serving Utensils Dedicated for Eating – Lead and Cadmium Release – Part 2: Permitted Limits	GSO ISO 7089-2

No.	Standard Title	Standard No.
36	Ceramic ware, glass-ceramic ware and glass dinnerware in contact with food -- Release of lead and cadmium -- Part 2: Permissible limits	GSO ISO 6486-2
37	Aluminum household that are cold made.	SASO-369
38	Aluminum And Aluminum Alloys - Castings - Chemical Composition of castings for use in contact with foodstuff	EN 601
39	Aluminum and aluminum alloys - Wrought products - Chemical composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff	EN 602
40	Sand filters for household drinking water treatment	SASO 2769
41	Micro filters for household drinking water purification	SASO 2770
42	Two-piece round tin cans used for foodstuff packaging	SASO 2043
43	Three-piece round tin cans used for foodstuff packaging	SASO 75
44	Household Pressure Cookers	SASO 173
45	Paper cups	SASO 2911
46	Disposable Plastic Tableware	SASO 2888
47	Polypropylene food packaging containers for multi-use	SASO 2939
48	Plastic Bottles Used for Water Bottling (Water Flasks)	SASO 2940
49	Specification for Porcelain Tableware	SASO 2933
50	China Tableware	SASO GSO 2179
51	Test Methods Of China Tableware	SASO GSO 2173
52	Cook Ware Made From Thermal Glass	SASO GSO 2075
53	Cutlery And Flatware -- Nomenclature	SASO GSO ISO 4481
54	Disposable table covers made from polyethylene	SASO 2887
55	Stain Remover for Tableware	SASO 2332

Note: The list of standards mentioned in this Annex is subject to review, and suppliers are responsible for ensuring that they use the latest standards through SASO's website.

B) List of Products and Customs Coding

No.	Category	Products	HS Code
1	Plates, Dishes and Cups made of Plastics	Ice containers made of Plastics	3924
		Food preserving containers made of plastics	
		Forks made of plastics	
		Spoons made of plastics	
		Knives made of plastics	
		Plates made of cellular plastics (foam)	
		Dishes made of cellular plastics (foam)	
		Cups made of cellular plastics (foam)	
		Plates made of non-cellular plastics	
		Dishes made of non-cellular plastics (foam)	
		Cups made of non-cellular plastics (foam)	
		Plastic laminates for cutting vegetables thereon	
		Plastic pizza dough boxes with lid	
		Plastic cans for tea and sugar	
2	Bread boards, cutting boards and similar boards	Bread cutting boards	4419
3	Chopsticks	Chopsticks	
4	Tableware and Cookware	Plates	
		Pots and utensils for food preservation	
		Big spoons (for cooking and food stirring)	
		Tablespoons (for eating)	
		Forks	
		Mortar and pestle to crush vegetables (garlic and pepper)	
		Cups and glasses for drinking	
		Rolling pins for dough	
		Dough straightening stick	
		Moulds for dough forming	
		Coffee cans	

No.	Category	Products	HS Code
		Tea cans	
		Salt cans	
		Sugar cans	
		Spices cans	
5	Paper, paperboard, cellulose wadding, layers of cellulose fibres, and other	Paper, paperboard, cellulose wadding and layers of cellulose fibres, for consumables industry	4811
		Paper, paperboard, cellulose wadding, layers of cellulose fibres and other for the manufacture of beverage bottles	
		Paper, paperboard, cellulose wadding, layers of cellulose fibres and other for the manufacture of beverage bottles lined with metal foil	
		Paper, paperboard, cellulose wadding, cellulose fibre layers and other for the manufacture of foodstuff packages	
		Paper, paperboard, cellulose wadding and layers of cellulose fibres, other for the manufacture of foodstuff packages lined with metal foil	
6	Paper and paperboard for filtration (Percolation)	Paper and paperboard for filtration (Percolation)	4823
7	Trays and dishes made of Indian reeds (Bamboo)	Trays made of Indian reeds (Bamboo)	
		Dishes made of Indian reeds (Bamboo)	
		Plates made of Indian reeds (Bamboo)	
		Cups made of Indian reeds (Bamboo)	
8	Trays and dishes made of cardboard	Cardboard trays	4823
		Cardboard dishes	
		Cardboard plates	
		Cardboard cups	
9	Tableware or cookware	Tea and coffee sets	6911
		Soup bowls	
		Salad Bowls	
		Dishes and trays of all kinds	
		Coffee and tea jugs	
		Egg utensils	
		Sugar, spice and salt utensils	

No.	Category	Products	HS Code
		Fruit bowls	
		Vinegar pitchers	
		Mustard pots	
		Coffee cups	
		Tea cups	
		Casseroles, pots and earthenware of all shapes and sizes	
		Baking and roasting utensils and jars	
		Moulds for pancakes and jelly	
		Kitchen jugs	
		Cones and ladles.	
		Cans for food preservation (small cans for tea, Boxes for bread, etc.)	
		Kitchen graded utensils	
		Crossbows	
		Jars	
		Hot water bottles	
10	Utensils and tableware or cookware and housewares	Tea and coffee sets	6912
		Soap bowls	
		Salad bowls	
		Dishes and utensils of all shapes	
		Coffee and tea jugs	
		Egg utensils	
		Sugar, spice and salt utensils	
		Fruit bowls	
		Vinegar pitchers	
		Mustard pots	
		Coffee cups	
		Tea cups	
		Tableware for hot dishes	
Knives and spoons mountings			

No.	Category	Products	HS Code
		Casseroles, pots and earthenware of all shapes and sizes	
		Baking and roasting utensils and jars	
		Moulds for pancakes and jelly	
		Kitchen jugs	
		Cones and ladles.	
		Jars, pots and cans for food preservation (small cans for tea, Boxes for bread, etc.)	
		Kitchen graded utensils	
		Crossbows	
		Hot water bottles	
11	Housewares and cookware	Mortar	7508
		Coffee pot	
		Trays	
		Cake moulds	
		Drinking cup	
		Teapot	
		Pots	
		Plates	
		goblet	
		Tea cup	
		Coffee cup	
12	Dishes, trays and housewares made of aluminium foil	Dishes from aluminium foil	7615
		Trays of aluminium foil	
		Aluminium mortar	
		Aluminium coffee pot	
		Aluminium cake moulds	
		Aluminium cup	
		Aluminium Teapot	
		Aluminium pots	
		Aluminium goblet	
		Aluminium tea cup	

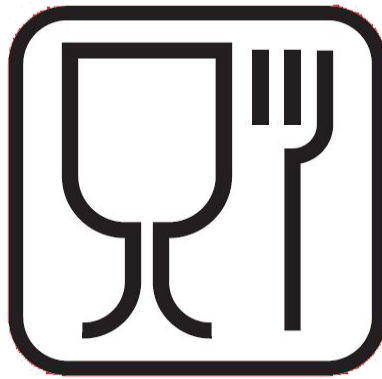
No.	Category	Products	HS Code
		Aluminium coffee cup	
13	Housewares, cookware and tableware (jugs, trays, plates... etc.)	Pitchers and trays	8007
14	Other manual equipment (including diamond cutter for glass) for household use	Metal Key for Cans	8205
		Bottle Openers	
		Auger openers for cork stoppers	
		Egg or cream beaters	
		Forming tools for butter decoration	
		Butter scrapers	
		Nutcracker	
		Non-mechanical cheese cutting tools	
		Cherry seed removing tools	
		Pineapple cutting tools	
		Knives sharpeners	
		Pancakes cutting tools	
		Cheese graters	
		Mincers (with cutting wheels)	
Cheese slicers			
Tools for cheese sampling			
Vegetable slicers			
Egg slicers			
Vegetables mashers			
15	For kitchen equipment or machines used in foodstuff manufacturing	Kitchen knives	8208
16	Groups of various items containing at least one item coated with precious metals	Spoons, forks, ladles and scrapers coated with precious metals	8215
17		Flanged stoppers for oil cans	8309

No.	Category	Products	HS Code
	Flanged stoppers (crown covers)	Flanged stoppers for food cans	
18	Casting stoppers, calibration stoppers and dropper stoppers for beverage, oils and medicines bottles. etc.	Screw caps for food drums	
		Dropper stoppers for beverage, oils and medicines bottles	
19	Machines and equipment	Presses	8435
		Mashers	
		Manually squeezing machines for grapes	
20	Parts of presses, mashers and juicers	Cylinders	
21	Machines and equipment for preparation of fruits, Cortical fruits and vegetables	Peeling machines	8438
		Laminating machines	
		Cutting machines	
		Removing machines	

Note: Products and custom coding existing on Saber E-Platform are considered the most updated and approved version.

Annex (3)

Symbol of Food Contact Tools and Equipment



Annex (4)

Conformity Assessment Form (Type 3) as per ISO/IEC 17067 (Type Approval Based on Quality Assurance of Production Process)

1 Type Approval Based on Quality Assurance the Production Process

A model of conformity assessment procedures, by which the supplier fulfills the obligations set out in the items below, while ensuring and acknowledging - on its sole responsibility - that the concerned products are in conformity with the type specified in the Type Approval Certificate and comply with the requirements of the relevant technical regulations.

2 Manufacturing

The supplier shall operate with a certified Product Safety Management System, to ensure the safety of the product, including production lines, final inspection and testing of the concerned products as per Clause (3), and shall be subject to periodic surveillance as per Clause (4).

3 Product Safety Management System

3/1 The supplier shall submit a request to a notified body “Third party” of its choice, in order to evaluate the safety management system of concerned products.

The request shall include:

- A) Name and address of the supplier, and the name and address of the official representative, in case the representative submits the request.
- B) The manufacturer shall be officially licensed by the relevant authorities in the country of origin.
- C) A written declaration not to submit the same request to any other notified body “Third Party”.
- D) All relevant information regarding the concerned product category.
- E) Documentation of the Product Safety Management System.
- F) Technical documents of the certified type, and a copy of the Type Approval Certificate.

3/2 The Product Safety Management System shall guarantee that the manufactured products are in conformity with the type specified in the Type Approval Certificate, and with the requirements of the relevant technical regulations.

3/3 All the system elements and its requirements - adopted by the supplier - shall be documented in a systematic and orderly manner in a form of written policies, procedures and instructions. The documents of the Product Safety Management System shall provide a consistent understanding of the safety programs, plans, manuals and records. Such documents shall contain, in particular, an adequate description of the following:

- A) Quality objectives, organizational structure, responsibilities and competences of the management regarding the safety of the product.

- B) Manufacturing techniques, product safety and quality assurance procedures, and applied processes and procedures.
 - C) Executed inspections and tests; before, during, and after manufacturing, and the frequency with which they will be carried out.
 - D) Records: such as inspection, testing, calibration reports, and the qualification documents of relevant personnel, etc.
 - E) Means of control for achieving the required product safety and the effective operation of the Product Safety Management System.
- 3/4 The notified body, approving the Product Safety Management System, shall assess such system to determine whether it satisfies the requirements referred to in Clause (3/3), during the period of the approval of the system, which shall be three years.
- 3/5 The product shall be presumed to comply with the requirements of the technical regulations, in relation to the items of the Product Safety Management System, whenever it conforms to the standards.
- 3/6 In addition to experience in the relevant product safety, the auditing team shall have one technical expert - at least – who is experienced in the assessment of the field and techniques of manufacturing of the product, and is fully aware of the technical requirements stipulated in the relevant technical regulations.
- 3/7 The audit shall include an assessment visit to the factory. The auditing team shall review the technical documents referred to in Clause (3/3), in order to verify the manufacturer's ability to identify the requirements of the technical regulations and carry out the necessary examinations and tests to ensure compliance of the product with these requirements.
- 3/8 The manufacturer shall be notified of the decision after the end of the assessment, provided that such notice include audit findings, assessment decision, along with the justifications on which the decision was based.
- 3/9 The manufacturer shall be committed to satisfy the obligations of the Product Safety Management System, as approved, and to maintain the system so that it remains adequate and efficient.
- 3/10 The manufacturer shall notify the conformity assessment body, which approved the Product Safety Management System, of any proposed modifications to the system.
- 3/11 The notified body shall evaluate any proposed modifications and decide whether the modified Product Safety Management System will continue to satisfy the requirements referred to in Clause (3/3) or a reassessment is necessary. The notified body shall notify the manufacturer of its decision; the notification shall include testing results along with the justifications of the assessment decision.

4 Periodic Surveillance Under the Responsibility of the Notified Body

- 4/1 The purpose of periodic surveillance is to verify the extent of which the supplier meets the obligations of the certified Product Safety Management System.
- 4/2 For assessment purposes, the supplier shall allow the notified body, during the validation period, to enter the manufacturing, inspection, testing and storage sites. The supplier shall provide the notified body with all necessary information, particularly, the Product Safety Management System documents and safety records, such as testing and calibration reports, and the qualification documents of relevant personnel, etc.

- 4/3 The notified body shall carry out periodic audit visits to verify that the manufacturer applies and maintains the Product Safety Management System, and shall provide the supplier with an audit report.
- 4/4 The notified body have the right to perform unexpected visits to the factory. During such visits, the notified body may, as necessary, carry out product tests, or have them carried out by a third party, in order to verify that the Product Safety Management System is properly functioning. The notified body shall provide the supplier with an assessment report, and testing reports, in case of testing.

5 Certificate of Conformity and Declaration of Conformity

- 5/1 The notified body shall issue a Certificate of Conformity for the product in case the supplier has an effective and certified Product Safety Management System, upon the request of the supplier, within the validity period.
- 5/2 The notified body shall identify the product details in each request, clarify such details in the issued Certificate of Conformity, and record them in the electronic portal for conformity (in SASO).
- 5/3 The supplier shall provide a written Declaration of Conformity for each approved product type (Type Approval), and shall put it at the Regulatory Authorities and Market Surveillance Authorities disposal for a period of ten (10) years, at least, after the placement of the product in the market. The Declaration of Conformity of the supplier shall identify the approved product type. Furthermore, a copy of the Certificate of Conformity and the Declaration of Conformity shall be at the Regulatory Authorities and Market Surveillance Authorities disposal request.
- 5/4 The supplier shall put the following documents at the Regulatory Authorities and Market Surveillance Authorities disposal, for a period of ten (10) years, at least, after placement of the product in the market:
- Documentation referred to in Clause (3/3).
 - The amendments referred to in Clause (3/9), as approved.
 - Decisions and reports of the notified body, referred to in Clause (3/7).
- 5/5 Each notified body shall inform the Regulatory Authorities and Market Surveillance Authorities of issued or withdrawn Product Safety Management System approvals, and shall periodically or upon request, provide lists of Product Safety Management System approvals that have been rejected, suspended, or restricted by any means; on a regular basis or upon request. Each notified body shall inform, upon request, the other notified bodies of Product Safety Management System approvals it has rejected, suspended, withdrawn, or restricted; and notify such bodies of Product Safety Management System approvals issued by it.

Annex (5)

Supplier Declaration of Conformity Form

This form shall be filled on the official letterhead of the company

1) Supplier data

- Name: -----
- Address: -----
- Contact Person: -----
- E-mail: -----
- Phone number: -----
- Fax: -----

2) Product Details

- Trade Mark: -----
- Type: -----
- Product Description: -----
- Class (as per standards): -----
- Reference Standards / Technical Specifications: -----

We do hereby declare that the product mentioned in this declaration is a product conforming to the Saudi Technical Regulation for () and the Saudi Standards attached therewith.

The responsible person: -----

Company name: -----

Signature: ----- Official seal: ----- Date: -----/-----/-----

